

Vydyne® A/B 15 GF BK KW EM

polyamide 66



Vydyne A/B 15 GF BK KW EM is standard flow, organic heat stabilized, low impact modified 15% glass-fiber reinforced PA66/PA6 resin. Available in black, this product is specifically designed for blow molding applications.

General

Regional Availability	• North America	• Europe	• Asia Pacific
Additive	• Heat Stabilizer	• Lubricant	
Features	• Chemical Resistant • Good Flow • Organic Heat Stabilized	• Gasoline Resistant • Good Heat Resistance	• General Purpose • Lubricated
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Blow Molding		

Physical

	dry	cond.	Unit	Test Standard
Density	1.22	-	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 23°C, 2.00 mm	0.3	*	%	
Flow : 23°C, 2.00 mm	0.3	*	%	
Water Absorption				ISO 62
Equilibrium, 23°C, 50% RH	1.8	*	%	

Mechanical

	dry	cond.	Unit	Test Standard
Tensile Modulus (23°C)	5500	3500	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	115	70	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3	4.5	%	ISO 527-2

Impact

	dry	cond.	Unit	Test Standard
Notched Izod Impact Strength, +23°C	11	20	kJ/m ²	ISO 180/1A

Thermal

	dry	cond.	Unit	Test Standard
Heat Deflection Temperature				ISO 75-2/A
1.80 MPa, Unannealed	210	-	°C	
0.45 MPa, Unannealed	230	-	°C	
Melting Temperature	260	*	°C	ISO 11357-3

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Electrical	Value	Unit	Test Standard
Comparative Tracking Index (3.00 mm)	550	V	IEC 60112

Flammability	Value	Test Standard
Flammability		UL 94
0.750 mm	HB	
1.50 mm	HB	
3.00 mm	HB	

Injection	Value	Unit
Drying Temperature	80 - 100	°C
Drying Time	≥ 3	h
Rear Temperature	255 - 290	°C
Middle Temperature	255 - 290	°C
Front Temperature	255 - 290	°C
Nozzle temperature	255 - 290	°C
Processing (Melt) Temperature	255 - 290	°C
Mold Temperature	70 - 90	°C

